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EP 0 451 371 B1

(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention of the grant of the patent: 26.11.1997 Bulletin 1997/48 (51) Int Cl.6: G06F 9/44, G06F 17/50

(11)

- (21) Application number: 90200919.0
- (22) Date of filing: 13.04.1990
- (54) A method for organizing and accessing product describing data pertaining to an engineering process

Verfahren zur Organisation von und zum Zugriff auf Produkt beschreibenden Daten in Zusammenhang mit einem technischen Prozess

Méthode d'organisation et d'accès à des données décrivant des produits et appartenant à un processus technique

- (84) Designated Contracting States: DE FR GB IT
- (43) Date of publication of application: 16.10.1991 Bulletin 1991/42
- (73) Proprietor: Philips Electronics N.V. 5621 BA Eindhoven (NL)
- (72) Inventors:
 - van den Hamer, Peter
 NL-5656 AA Eindhoven (NL)
 - Treffers, Menno Anno NL-5656 AA Eindhoven (NL)
- (74) Representative: Peters, Rudolf Johannes et al INTERNATIONAAL OCTROOIBUREAU B.V., Prof. Hoistlaan 6 5656 AA Eindhoven (NL)

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Remarks:

The file contains technical information submitted after the application was filed and not included in this specification

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Description

The invention relates to a method for organizing and accessing product describing data, generated and used by an engineering process comprising multiple engineering subprocesses.

The method of the invention relates in particular, but not exclusively, to intended use in an electronic engineering environment, such as computer aided design of an integrated circuit and its associated data files. The data may be either generated by the process, or used by the process, or both. This also applies on the subprocess level. Such an electronic or other engineering process requires a sequence of operation steps, of which a typical example could be a silicon compiler system such as described in United States Patent 5,005,136. Successive steps may be:

A. receiving a source text expressing an algorithm in an imperative concurrent computer language;

- B. converting this text to a structure tree as an abstract representation of the source text;
- C. converting the structure tree to an abstract circuit representation featuring abstract channels;
- D. converting the abstract circuit to a concrete circuit representation being constituted of gate level elements and wires;
- E. next, generating a so-called net-list, which specifies all electronic elements and their interconnections:
- F. from the net-list, generating a lay-out;
- G, from the lay-out so generated, executing a simulated test operation.

With increasing levels of complexity and sophistica- 35 tion, the problems relating with managing such data, grow exponentially, inter alia by the design being a trial and error process. Systems for organizing and managing the body of information with the intent of supporting the engineers involved may be called frameworks. Access must be easy and secure. This may be effected by placing the various data files or units under control of the system which itself possesses control information or design management data relating to the structure and usage of the data files or units. In a refined version, the system could use this control information to organize the data, to provide access to the data and to check requested operations on the data against integrity/security rules. The system also could provide support for certain project management aspects of the engineering process by providing an overview of the available data and their status. Important aspects to be dealt with may include:

- what units of data belong together?
- what do the data represent?
- which version of the data is this?
- how was this data created?

where is this data used?

The above recited problems have been solved in part by the following papers:

D1 - "IDEAS"- An Integrated Design Automation System by Mehmood et al., Proceedings of the 1987 IEEE Conference on Design: VLSI in Computers and Processors, pages 407-412, and

D2 - Mehmood et al. "A Design Data Management System for CAD", IEEE International Conference on Computer-Aided Design, Santa Clara, November 1987, pages 220-223. Steps a-f and h of claim 1 are known from the disclosure in these papers.

Among other things, it is an object of the invention to provide a method for organizing and accessing product describing data pertaining to an engineering process, by devising a flexible and powerful set of concepts with which to describe the structure of various sets of engineering data upon their generation and use. Now, concepts used to model the structure of the engineering data include "versioning", "equivalence" and "alternatives", which in our method and system are basically handled using the derivation graph, to be discussed hereinafter. Versioning is a well-known concept in hardware and software for discerning between successive solutions. Equivalence puts various solutions on an equal footing. Alternatives are solutions basing on a particular choice made. Now, the present invention is most suitable/useful under the following conditions:

- 1) the data being managed is subject to numerous changes and/or updates such as is typical in trial and error engineering. The technique may be more suitable for work-in-progress data than for libraries, standards, archives or other bodies of consolidated data.
- 2) the engineering process consists of a significant number of different steps which can each be redone independently of following steps: although previous steps must have rendered their results available, the process need not run to the end. A prime example of this is electrical engineering (VLSI, ASIC, discrete components).

According to the invention, a method is provided as set out in claim 1.

So, the method boils down to mapping the subprocesses one-to-one on the flow nodes, linking the flow nodes according to a data-to-data paternity pattern in a first graph, tethering to each flow node the data generated by its execution, linking also the data nodes according to a data-to-data paternity pattern, and accessing the data structure along lines of paternity linkage and/or tethering. In particular, the direction of accessing is now following the links in a downstream direction. This would answer questions like: where is this data used?

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or which is the consequence of this particular phenomenon encountered? Generally, this procedure would uncover data that were generated by a particular execution.

FURTHER ASPECTS TO THE INVENTION

Advantageously, a second selection mechanism is provided which involves travelling uniformly along links of said first directed-acyclic-graph in a direction from the destination nodes to the source nodes of the latter links. In particular, the direction of traversal is now following the links in an upstream direction. This would answer questions like: how is this data created? or what is the cause of this particular phenomenon encountered? Generally, this procedure would uncover data that were used by a particular execution. Both upstream travelling and downstream travelling represent attractive accessing strategies.

Advantageously, each particular data link is coupled to exactly one flow link in that the product describing data represented by either end node of said data link originate from an execution of the processes corresponding to the respective end nodes of the thereto coupled flow link.

Such secondary mapping forces to relevant linking in the data graph. It can also represent a means for additionally checking upon each modification in the database. In particular cases, however, other realizations are feasible.

Advantageously, the first directed-acyclic-graph is extended to an extended directed-acyclic-graph with information about the way in which the product describing data, produced and used, respectively, by executions of the engineering subprocesses is physically partitioned into units and wherein the second directed-acyclic-graph is extended with information mapping said individual units of data residing within a storage system onto elements of the second directed-acyclic-graph.

In this way, the system is able to control the flow of information between programs at the level of individual units. Note that in most cases this additional level of detail can be kept transparent for the end-user. By itself, the grouping of data files to data sets, and, conversely, the distribution of data sets over data files is a conventional database management concept, which in this case would facilitate the accessing.

Advantageously, the flow nodes within the extended directed-acyclic-graph are provided with additional typing information representing the type of engineering subprocess of which they are an instance thereby allowing the usage of the flow nodes in the extended directed-acyclic-graph to be checked against said typing information. Such provision in the lowest level of the three levels (the engineering subprocess typing level) allows for additional integrity checking of the data structure.

Advantageously, a further subset of the flow nodes of the first directed-acyclic-graph is provided with infor-

mation pertaining to a physical location and method of invocation of executable programs corresponding to the respective elements of said further subset, thereby allowing the information in the first directed-acyclic-graph to be used to automate and/or support the execution of said executable programs. In this way, the program-related information occurring in the flow nodes can be used to partially or fully automate the invocation of the programs in question. This can, for example, be used to implement additional functionality which is roughly comparable to that of the MAKE facility as commonly used in UNIX software development environments. The latter have become in extensive use.

Advantageously, an additional type of link is introduced interconnecting flow nodes in the first directedacyclic-graph thereby representing non-mandatory use of product describing data by executions of the engineering subprocess corresponding to the destination node of said type of links.

This feature is particular useful in editing tools. Alternatively certain types of iteration may benefit. In particular, an optional loop may be created in this way. In the particular case of an editor, the output data thereof may be used as new input data, after original execution of the editor without provision of input data in first instance.

Advantageously, the first directed-acyclic-graph forms a hierarchical model of the engineering process by linking nodes therein representing either individual engineering subprocesses or subgraphs of interlinked engineering subprocesses. Such useful feature of the present invention allows engineering subprocesses to be described in terms of lower level engineering subprocesses. Such a description may be called a nested flow description. Flow nesting can be used to hide lower level subprocesses from the user. For example, the sequence of lower level subprocesses consisting of a preprocessor step, a tool execution and a post-processor step can be represented as a single higher level subprocess in which the pre- and post-processing steps are hidden.

Another direct application of flow nesting involves assigning users, or groups of users, to one or more subprocesses in the hierarchy of subprocesses. This information can be used to restrict the accessibility and visibility of product describing data generated by the execution of any particular lower level engineering subprocesses to those users who have been assigned to the engineering subprocess containing said particular lower level engineering subprocess.

The latter application of flow nesting is a new approach to providing functionality which is similar to that of the so-called workspace concept while avoiding some of the implementation and usage complexity associated with the workspace concept.

As in the foregoing, executing any subprocess or lower level subprocess may again produce product describing data which is mapped on a particular data node in the second directed-acyclic-graph. Depending on the

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level of microscopism required, the level of subprocesses is aggregated or kept disjunct, as the situation reouires.

Advantageously, such hierarchical description of the engineering process limits the accessibility and visibility of product describing data generated by the execution of flow nodes belonging to a particular level of the hierarchy to those users of the system with appropriate privileges for said particular level.

Such accessibility, visibility, etcetera may represent status of the data, provide protected data access and in other aspects support or provide project management. Thus, the overall engineering process may be accessible to a general category of users, a next lower level may be accessible to users involved specifically in the associated subprocess(es), and so on. The latter users may be maintenance officers, whereas the former only operate to design circuitry using the direct results. Many other distinction levels are feasible.

Such method is readily implementable on a medium scale computer, such as a Digital Equipment Corporation VAX-computer or the like. Alternative vehicles may be Apollo-type workstations now being manufactured by a subsidiary of Hewlett-Packard Corporation and linked in a computer network.

In particular, advantageously the product describing data may be electronic engineering data as explained earlier. Alternatively, the product may be a mechanical engineering product, a software engineering product, or the engineering product may itself be an engineering process.

Advantageously, in a method as described supra, one or more feedback links are added to said first directed-acyclic-graph, thereby transforming said first directed-acyclic-graph into a generalized directed graph exhibiting cycles, whereby each feedback link, having exactly one source flow node and exactly one destination flow node, represents the fact that the product describing data generated by an execution of said flow node can optionally be used as input for the execution of said destination flow node, thereby providing the capability of modifying the latter product describing data an arbitrary number of times. This allows for a powerful iteration feature.

BRIEF DESCRIPTION OF THE DRAWING

The invention will be explained hereinafter by way of disclosing a non-limitative preferred embodiment such as disclosed in and by the appended Figures wherein:

Figure 1 is a sample flow map showing tools and data useage;

Figure 2 is a sample derivation graph for the flow graph of Figure 1;

Figure 3 is an entity/relationship diagram of an elementary database structure;

Figure 4 is a similar diagram of a more extensive database structure;

Figures 5, 6 represent two accessing mechanisms.

DESCRIPTION OF A PREFERRED EMBODIMENT

Figure 1 is a sample flow map showing tools and data useage. Data flows from left to right in this notation. In this example, blocks 20, 22..30 represent tools. Examples of such tool functions have been given under A-G, supra, for a silicon compiler. In other engineering systems, corresponding subprocesses would be obvious to the person of average skill. Generally, the tool itself is a computer program for effecting such tool function. Each run of a tool may generate an instance of the representation type following the tool in question in the Figure. Each tool may generate many kinds and versions of the same representation type, for example, in that eliminating a bug or problem at a particular level would lead to corresponding different instances at each next following level in the lineage. Any instance, if applicable, may be of one alternative type of a set of types, for example, either before or after the problem has been removed. Moreover, any tool itself may yield instances that have different character, for example in that the partial results are classified into disjunct representations or results. Now, blocks 32..42 represent such instances. Thus, running of tool 20 generates representations of the type symbolized by block 32. Running of tool 28 generates representations of the type symbolized by block 40. For simplicity, each running or execution of the same tool is presumed to generate only a single category of representation. Alternatively, such blocks 32..42 are presumed to contain all representations produced by the flow caused by running its associated tool. Examples are that a particular tool used in CAD of VLSI-circuitry may produce either a schematic or a net-list or both each time the tool is executed. A schematic is a two-dimensional drawing showing subsystems as blocks plus their interconnections in the form of lines. A net-list gives, starting from a first sub-system interconnection pin all other pins (on the same or on another sub-system) to which the former pin is connected.

Another example would be that a simulator tool produces both an output waveform and an ASCII-coded character log file. Which one of the latter two be needed, is entirely determined by the selected viewing tool so that the details of the system are transparent to a user. Hereinafter, the combination of a tool block and its next-following output representational block is made into a node of a derivational first directed-acyclic-graph (flow-graph). A set of output representations produced by a single tool run is regarded hereinafter as a single entity, regardless of their accidental representations. Physically, such multiple representations may thereafter be distributed among multiple files, each pertaining to an associated respective node. It should be noted that the distinction between different representations is determined

by convention and technology, rather than by essence or principle. Likewise, Figure 1 may be changed in that the various data representations of running a particular tool be each assigned a given box, e.g. in that box 36 had been divided into box 36A, leading exclusively to tool box 28, and another box 36B leading exclusively to tool box 30 (assuming that each of the latter tools need only a single data representation, which would be unique and mutually exclusive between tool boxes 28, 30). It should be noted that Figure 1 should show all items and links with respect to the tools shown. Thus, tool 20 only outputs to block 32. Tool 24 exclusively feeds on data from that in block 32 and exclusively outputs to block 36. Now, Figure 1 mathematically is a tree. Alternatively, the graph could have two source nodes linking to a single destination node. Instead of source node 24/36 linking by respective links to destination nodes 28/40, 30/42, in another circumstance both nodes 22/34 and 24/36 could as source nodes be linked to destination node 28/40. In this way a generalized directed-acyclic-graph would be procuded. In a database representation the linking could be by tethering pointers in the data pertaining to a particular flow node. The pointer may be an address, a logical name, or some other entity, and would distinguish between a source flow node and a destination flow node in an elementary way.

Figure 2 shows a sample data derivation graph which might occur, given the flow graph of Figure 1. No tools are shown. Each letter in Figure 2 represents an instance of an associated representation in Figure 1. Thus, there are two instances A of representation 32, four instances B of representation 34, four instances C of representation 36, and nine instances of representation 40. Tools 26, 30 were not used. In the data structure of Figure 2, each derived instance must remember its father instance. Additionally, each father instance (C) may remember every son instance (E) referring to that father. In particular applications, especially in electronic engineering, each link between a particular father instance and a particular son instance may remember the options of the tool and the particular circumstances of the particular execution of that tool which created the associated instance of the representation in question. Thus, also Figure 2 shows a directed acyclic graph.

On a specific technical level, the tools and data generated thereby may be as follows for a VLSI CAD environment:

- 20: schematic editor, produces schematic 32
- 22: lay-out processor which produces lay-out 34
- 24: simulator module produces simulation result 36
- 26: postprocessor produces one or more tapes that could be fed into a plotter or the like (38)
- 28: viewer module
- 30: read log file which may contain error messages 55 of errors incurred in simulation, or other data.

By way of simplification, the graph of Figure 2, like

the one of Figure 1, is a tree, which, in a similar way could be a more generalized directed-acyclic-graph. Furthermore, it could as an alternative to an electronic engineering process, relate to a mechanical engineering process, a software engineering process, or the development of a process itself, the latter process then being useable for manufacturing, or for developing one of the earlier described products of electrical, mechanical or software engineering. In a mechanical engineering process, successive analysis steps could relate to kinematic analysis, structural analysis, and styling. In software engineering, a hierarchy of programs, program modules, and routines may be detailed in successive steps, in designing a process, input commodities, intermediate buffering and critical time paths may be detailed in successive steps. The present invention in each of these cases would provide easy accessing and organizing of the product describing data.

Figure 3 shows the logical structure of the data used by a preferred elementary embodiment of the present invention. As is common practice in describing database designs, the data structure is described at the entity type level (rattler than entity instance level) and at the relationship type level. Thus, any single symbol, such as a box or a diamond, explained hereinafter, can correspond to an arbitrary number 1, 2 ... of database instances of that particular type.

The described logical data structure can be converted into a physical data structure (records, tables, attributes, pointers, etcetera) and augmented with means for reading, writing, updating, managing, and displaying the data in completely conventional ways.

It should be noted that in a typical implementation of this or any other embodiment of the invention, these structures will be supplemented with additional structures dealing with the various functional extensions without departing from the present inventive concept. Such additional structures may be, for example, (parts of) hierarchies used in describing the design data or information, characterizing the allowed or selected invocation options for individual flow nodes. Form the logical data organization shown, the physical organization, such as logical/physical addressing, labeling, referencing between records, displaying, inputting, outputting and various other physical-directed operations may be effected in completely conventional way. Of course, the structures shown are only minute examples of databases that may exhibit extreme degrees of complexity and massive storage requirements without departing from the present inventive concept. In particular, Figure 3 shows an entity/relationship diagram defining the structure of an elementary database for storing both the flow map information and the administrative data about the product describing data being managed as required by the method of this invention. The boxes represent entity types, the diamonds represent relationship types between the connected entity types and the labels "1" and "M"="many" along the connections between diamonds

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and boxes provide cardinality information about the associated relationship types. For more information on database schemas in general and the Entity/Relationship notation in particular, see "An Introduction to Database Systems", Volume 1, C.J. Date, Addison-Wesley, 1986 (4th edition).

Block 50 represents engineering subprocesses which require and/or produce product describing data. As explained, only a single box is shown, which can represent multiple instances. These subprocesses are linked among each other by dependence flow links (52), thereby forming a data flow graph of the engineering process. Each dependence flow link (52) is associated via relationships 60 and 62 with two different instances of the engineering subprocess (50) entity type, thereby respectively representing the source and destination of the flow link. Together, elements 50, 52, 60 and 62 form a directed-acyclic-graph representing data flow between the various engineering subprocesses. Again for simplicity, only two relationships 60,62 have been shown, in that a subprocess can either be at a source end of the flow link in question or at the destination end without any third possibility being allowed here. The cardinality M of the link attachments (M) means that there can be many identical type links per subprocess.

Block 54 represents the data set generated by each execution of a particular engineering subprocess (50). Block 54 may again represent many instances. Relationship 64 links each data set to the engineering subprocess (50) by which it was generated. The cardinality M (the different letters M can have completely different values in practice) indicates that one particular process may in principle be able to generate many data sets. The data sets 54 are linked via derivation links (56). Each derivation link (56) is associated via relationships 66 and 68 with two different instances of the data set entity type 54 which respectively represent the source and destination of the derivation link (56). Together, elements 54, 56, 66 and 68 form a directed-acyclic-graph representing the usage of existing data sets in the generation of new data sets. This graph thus provides information about both the interrelationships between the various data sets (54) and about the history of the corresponding engineering subprocesses (50).

The final relationship 70 associated each derivation link 56 with exactly one flow link 52, thereby representing how the derivation link between two data sets is associated with the flow of data between two engineering subprocesses. It is worth nothing that relationship 70 serves to facilitate the maintainability of the database and can be omitted if the database integrity is maintained by suitable algorithms whenever the database is updated.

The information linking each data set entity (54) to the corresponding product describing data in a data storage system are not shown because this information depends on the physical and organizational details of the storage system and because this link can be implemented by any competent person familiar with database technology. Typically this would involve recording the network nodes, disks, directories, file names, etcetera of the product describing data for all data sets.

Figure 4 shows an entity/relationship diagram defining the structure of a more extensive database for storing the flow map information and the administrative data about the product describing data being managed. Compared to the previous Figure, Figure 4 contains additional information about how the product describing data is partitioned into representations (e.g. "netlist", "schematic", "log file") in an electronic engineering environment. Although the basis structure of Figure 4 is comparable to Figure 3 and as such would require little explanation, various additions and refinements produce improved facilities and properties.

Block 72 represents engineering subprocesses which each require a set of input representations in order to produce a set of output representations. Representations are fed into a subprocess via input slots (74). Representations generated by the execution of a subprocess become available at output slots (80). Relationship types 84 and 88 respectively link each input and output slot to the corresponding engineering subprocess (72). Relationship type 86 indicates which input slots (74) are connected to which output slot (80). Together, elements 72, 74, 80, 84, 86 and 88 form a data flow model indicating how the various engineering subprocesses make use of the representations generated by other engineering subprocesses.

Block 78 represents an execution of the engineering subprocess (72) to which it is linked via relationship type 94. Each execution (78) of an engineering subprocess generates an number of representations (82) to which it is linked via relationship type 98. Each of these representations is associated with the output slot (80) by means of which it was produced via relationship type 92. Each execution (78) of an engineering subprocess (72) uses the set of representations (82) to which it is indirectly linked via relationship 100, the representation usage entity 76 and relationship 96. From the inverse point of view, each representation 82 is used by the set of engineering subprocess executions (78) to which it is indirectly linked via relationship 96, the representation usage entity (76) and relationship 100. Each representation usage entity (76), representing the usage a given representation (82) within a particular engineering subprocess execution (78), is associated with the input slot (74) in which it was used via relationship 90. Together, elements 76, 78, 82, 96, 98 and 100 describe how the representations being managed by the system are interrelated through derivation as well as their generation history.

As in Figure 3, the information linking each representation (82) to the corresponding product describing information in a data storage system is not shown because this information depends on the details of the storage system and because this link can be implemented

by any competent person familiar with database technology.

In addition to the above, tools may occur in quite simple form, in that they require one upstream tool to have been executed and thereupon allow one downstream tool to be excecuted. A more complicated tool may have two inputs and one output. Such tools may be serialized in that the output of the first operates as one of the two inputs of the second. Collectively, they would then function as a three-input, two-output composite tool. On the other hand, the output of a preceding tool may be used in two succeeding tools in parallel. The latter could have their outputs, in turn, feed only one single output tool. The combination of the four last-mentioned tools could, alternatively be represented as a single-input-single-output (compound) tool.

BACKGROUND CONSIDERATIONS

The method provides a model of the data flow between the various engineering activities needed to produce and validate the data. This model is used to store and retrieve the generated data: the data is stored according to a new data schema (logical data structure) and retrieved using a new browsing/access technique. An extension of the invention involves using the data flow information to determine the user's privileges (e.g. visibility, usage and update rights) with respect to the data being managed.

The new insight on which the invention is based can be clarified by dividing the control information which the system needs into three distinct levels:

1) "Flow-type definition level"

This part of the data schema describes which programs/subprocess steps are available when setting up one or more engineering processes. In practice this level should know which programs are available, how many "inputs" and "outputs" each program/step has (optionally with typing information). Example: a format conversion program accepts one input file and uses this to produce one output file of a different type. In Figures 3, 4, for reasons of clarity this level has not been visualized.

2) "Flow-map definition level"

This part of the data schema describes how the various flow-types (defined in level 1) are interconnected, thereby forming a map of a particular engineering process. The typing information of level 1 can be used to check the interconnections of level 2. This level corresponds to the left-hand halves of Figures 3, 4.

3) "Data and flow run level"

This part of the data schema describes individual runs (executions) of flows (as defined in level 2) along with the data these produced. Thus level 3 is basically a database about the units of data produced by the engineering process while simultane-

ously acting as a record of all major activities with this process. The flow-map information of level 2 can be used as a very rigorous form of type checking: it can be used to prevent the running of tools on inappropriate data units. This level corresponds to the right-hand halves of Figures 3, 4.

Notably, levels 1 and 2 of the resulting database are respectively filled when the system is configured while level 3 stores data about what is happening during the design process being supported.

Our invention is different from existing solutions in the way it uses a data flow model of the data generating process as the primary source of information about the nature of the data generated by the process itself. Overall advantages of this general principle and our particular technique are with respect to coherence:

The system provides close integration between functionality regarding the automation and control of the engineering process on the one hand and the functionality regarding the management of the generated data on the other hand.

Furthermore, from a pragmatic point of view:

- * less effort needed to configure a system,
- less data need to be supplied about what the individual units of data represent,
- * user interface can present data to users in a way consistent with the activities which are relevant at that time.

Example: the code needed to integrate an individual tool into the system can be limited to what is required to handle idiosyncracies of the tool. issues common to all tools are handled by "filling tables" describing the tool and its links to its environment.

Accuracy:

The system uses a more accurate model of the significance c.q. structure of the data being managed than existing systems. From a pragmatic point of view the concepts with which the system communicates to the user are more powerful and close to the way the user views the data (human factors issue). The accuracy allows the system to provide more functionality, because the system knows more about what the data being managed "means" to the user.

Example: existing systems use the concept of "versioning" for different situations which should actually be also differently. In effect, the present method and system provides the facility for such differentiation.

- Flexibility: The system can handle a wider variety
 of engineering processes than existing systems.
 Example: the access/browsing technique works
 equally well on data describing the product itself as
 on auxiliary data, e.g. test data.
- Simplicity: The system uses fewer internal concepts

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than an existing system which extend to provide comparable functionality. This tends to reduce development and maintenance costs for the system and potentially reduces the training effort for endusers. The system should be slightly faster for similar reasons.

Example: unlike previous systems, the technique does not need to maintain separate sets of information for describing the classification of the data and for describing the history of the engineering process. These are handled by the same set of concepts.

It is possible that output of an engineering subprocess is used as an input of the same subprocess. Such a subprocess may be called an editor. An example is a simple text editor, in which the text, produced in a previous edit-session, can be used in a new edit-session to produce a modified version of the original text. Likewise, various other types of data editors may be used.

Generally, the data flow map of the engineering process forms a directed graph without loops. However, if the engineering process contains an editor the directed graph contains a loop. This loop requires special treatment to make it possible to execute an editor without input, in order to produce the first version of the output, thereby making the data flow in the loop optimal.

Various other useful features are: the invention allows the nesting of flows. Although this might appear a trivial issue, it allows for the construction of improved user interfaces. For example, in a preprocessor -toolpostprocessor sequence, the tool becomes hidden by the automation. Particular advantages of the use of the invention are that project organization is facilitated, person-to-person communication is done by making the data communicated visible, and also project management on a time/data/resource/manpower level is made easier.

Figures 5, 6 illustrate two accessing mechanisms. In Figure 5, line 100 indicates the dichotomy between flow graph (top) and data graph (bottom). In the flow graph, flow nodes 102, 104 are directly linked by flow link 106. Here flow node 102 is the source and flow node 104 is the destination. Flow node 108 is a further source node to flow node 104 by indirect linkeage which has been shown by interrupted line 110. This latter linkeage may or may not include flow node 102. Flow node 102 is referred to by three data nodes 112, 114, 116. Flow node 104 is referred to by three data nodes 118, 120, 122. Flow node 108 is referred to by data nodes 124, 126, 128. In accessing, a first subset of the data nodes is selected in that they must refer to flow node 104. It is possible to a priori not select all those data nodes, for example in that one or more data nodes contain a directly detectable error. The latter have not been shown. As shown, the data nodes have a linkeage pattern that mimics the linkeage pattern of the flow nodes. Now two arbitrary further subsets of the data nodes are selected, one referring to flow node 108, one to flow node 102.

For one reason or another, such as a directly detectable error, data node 112 is excluded from the auxiliary subset related to flow node 102. Now this is used to restrict the first subset of data nodes 118, 120, 122 by excluding data node 122 in that it has not both a directly linked data source node referring to flow node 102 and also a (n indirectly) linked data source node referring to flow node 108. The restriction to the final subset (118, 120) is shown by a broken line. In any more complicated structure, the selecting mechanism would operate in comparable manner; the only differences would be the number of elements in the various sets, the number of terms in the logical AND-function combining the various auxiliary subsets, the depth of the linkeage pattern, and the various reasons leading to exclusion of elements of the respective sets.

Whereas in Figure 5 the reasoning exploits the upstream linkeage pattern, this is directed in the downstream direction in Figure 6. Flow node 130 is directly linked as source node to destination flow node 132 and indirectly to destination flow node 134. Again, a part or whole of the indirect path may lead through flow node 132. For selecting, first a subset referring to flow node 130 is selected, to wit, data nodes 136, 138, 140. Flow node 132 is referred to by data nodes 142, 144, both of which are selected in an auxiliary subset. Flow node 134 is referred to by data nodes 146 (selected in its auxiliary subset) and 148 (not selected). In this case the final subset is restricted to data node 136, because of the exclusion of data node 148 (leads to exclusion of data node 140) and the non-existence of two data nodes that would be linked as destination nodes to data source nodes 138, 140. Also in this case, the linkage pattern may be much more complex. Both selection/restriction organization of Figures 5, 6 may combine. The number of auxiliary subsets may be one on only one side (either upstream or downstream) or two (one upstream and one downstream) or combined.

The database may comprise coupling between 40 links, such as between data links 150, 152, 154, to flow link 106.

Claims

1. A method for organizing and accessing product describing data, generated and used by an engineering process comprising multiple engineering subprocesses, said method comprising:

> a. providing a set of flow nodes, each individual flow node representing one of said subprocess-

b. performing at least one flow node execution, which flow node execution represents a corresponding subprocess execution which thereby uses and/or generates respective part(s) of said product describing data;

c. providing a data flow model of the engineering process by linking said flow nodes to form a first directed-acyclic-graph of which each flow link, by connecting one source flow node to one destination flow node, represents as fact that each execution of said destination flow node requires partial or complete usage of product describing data generated by execution of said source flow node;

d. providing a set of data nodes, each individual data node referencing one flow node for so representing one unique individual execution of the flow node so referenced and consequently also representing the product describing data generated by the unique individual flow node execution;

e. providing a model of the product describing data used and generated by the engineering process by linking said data nodes to form a second directed-acyclic-graph of which each data link, by connecting one source data node to one destination data node, represents the partial or complete usage of the product describing data represented by said source data node for generating the product describing data 25 represented by said destination data node;

f. selecting from the set of data nodes a first subset of data nodes by selecting one first particular flow node which restricts said first subset of data nodes to those data nodes which reference said first particular flow node,

g. selecting a plurality of auxiliary subsets of data nodes, each auxiliary subset comprising data nodes which reference one respective further particular flow node, that is directly or indirectly linked as source flow node to said first particular flow node by respective associated flow link or links in said first directed-acyclic-graph, thereby reducing said first subset of data nodes to form a final set of data nodes comprising only those data nodes in the first subset for which the engineering subprocess executions represented thereby directly or indirectly had used the product describing data represented by one of the data nodes in each of the plurality of auxiliary subsets of data nodes;

h. accessing the product describing data represented by said final subset of data nodes using mapping information relating individual data nodes to product describing data residing within a data storage system.

A method as in Claim 1, further comprising the step of:

g'. selecting a plurality of second auxiliary subsets of data nodes, each second auxiliary subset comprising data nodes which reference one respective second particular flow node, that is directly or indi-

rectly linked as destination flow node to said first particular flow node by respective associated further flow link or links in said first directed-acyclic-graph, thereby reducing said first subset of data nodes to a second final set of data nodes in that said second final subset of data nodes comprises only those data nodes in the first subset for which the engineering subprocess executions represented thereby directly or indirectly had been used for generating the product describing data represented by one of the data nodes in each of the plurality of second auxiliary subsets of data nodes.

3. A method as in Claim 1 or 2, wherein each particular data link is coupled to exactly one flow link in that the product describing data represented by each end node of said data link originate from an execution of the subprocesses corresponding to the respective end nodes of the thereto coupled flow link.

4. A method as in Claim 1, 2 or 3, wherein the first directed-acyclic-graph is extended to an extended directed-acyclic-graph with information about the way in which the product describing data, produced and used, respectively, by executions of the engineering subprocesses is partitioned into units and wherein the second directed-acyclic-graph is extended with information mapping said individual units of data residing within a storage system onto elements of the second directed-acyclic-graph.

5. A method as claimed in Claim 4, wherein the flow nodes within the extended directed-acyclic-graph are provided with additional typing information representing the type of engineering subprocess of which they are an instance thereby allowing the usage of the flow nodes in the extended directed-acyclic-graph to be checked against said typing information.

6. A method as in any of Claims 1 to 5, wherein a further subset of the flow nodes of the first directed-acyclic-graph is provided with information pertaining to a location and method of invocation of executable programs corresponding to the respective elements of said subset, thereby allowing the information in the first directed-acyclic-graph to be used to automate and/or support the execution of said executable programs.

7. A method as in any of Claims 1 to 6, wherein an additional type of link is introduced interconnecting flow nodes in the first directed-acyclic-graph thereby representing non-mandatory use of product describing data by executions of the engineering subprocess corresponding to the destination node of said type of links.

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- 8. A method as in any of Claims 1 to 7, wherein the first directed-acyclic-graph forms a hierarchical model of the engineering process by linking nodes therein representing either individual engineering subprocesses or subgraphs of interlinked engineering subprocesses.
- A method as in Claim 8, wherein hierarchical description of the engineering process limits the accessibility and visibility of product describing data generated by the execution of flow nodes belonging to a particular level of the hierarchy to those users of the system with appropriate privileges for said particular level.
- 10. A method as claimed in any of Claims 1 to 9, wherein feedback link means are added to said first directed-acyclic-graph, thereby transforming said
 first directed-acyclic-graph into a generalized directed graph exhibiting one or more cycles, whereby each feedback link, having exactly one source
 flow node and exactly one destination flow node,
 represents the fact that the product describing data
 generated by an execution of said flow node can
 optionally be used as input for the execution of said
 destination flow node, thereby providing the capability of modifying the latter product describing data
 an arbitrary number of times.

Patentansprüche

- Verfahren zur Organisation von und zum Zugriff auf produktbeschreibende Daten, die durch einen technischen Prozeß, welcher mehrere technische Teilprozesse umfaßt, erzeugt und benutzt werden, wobei das genannte Verfahren folgendes umfaßt:
 - a. Schaffen einer Gruppe von Ablaufknotenpunkten, wobei jeder einzelne Ablaufknotenpunkt einen der genannten Teilprozesse darstellt;
 - b. Durchführen von mindestens einer Ablaufknotenpunkt-Ausführung, wobei die Ausführung des Ablaufknotenpunktes eine entsprechende Ausführung eines Teilprozesses darstellt, die dadurch entsprechende Teile der genannten produktbeschreibenden Daten benutzt und/oder erzeugt;
 - c. Schaffen eines Datenflußmodells des technischen Prozesses durch Verbinden der genannten Ablaufknotenpunkte, um eine erste gerichtete azyklische Graphik zu bilden, von der jede Ablaufverbindung durch Verbinden eines Quellen-Ablaufknotenpunktes mit einem Ziel-Ablaufknotenpunkt als Tatsache darstellt, daß jede Ausführung des genannten Ziel-Ablaufknotenpunktes die teilweise oder komplette

Nutzung von produktbeschreibenden Daten erfordert, die durch die Ausführung des genannten Quellen-Ablaufknotenpunktes erzeugt wurden

- d. Schaffen einer Gruppe von Datenknotenpunkten, wobei sich jeder einzelne Datenknotenpunkt auf einen Ablaufknotenpunkt bezieht, um somit eine einzigartige einzelne Ausführung des derart verwiesenen Ablaufknotenpunktes darzustellen und daher auch die produktbeschreibenden Daten darzustellen, die durch die einzigartige einzelne Ausführung des Ablaufknotenpunktes erzeugt wurden;
- e. Schaffen eines Modells der durch den technischen Prozeß benutzten oder erzeugten produktbeschreibenden Daten durch Verbinden der genannten Datenknotenpunkte, um eine zweite gerichtete azyklische Graphik zu bilden, bei der jede Datenverbindung durch Verbinden eines Quellen-Datenknotenpunktes mit einem Ziel-Datenknotenpunkt die teilweise oder komplette Nutzung der produktbeschreibenden Daten darstellt, die durch den genannten Quellen-Datenknotenpunkt zum Erzeugen der produktbeschreibenden Daten dargestellt werden, welche durch den genannten Ziel-Datenknotenpunkt dargestellt werden;
- f. Auswählen einer ersten Teilgruppe von Datenknotenpunkten aus der Gruppe von Datenknotenpunkten durch Wählen eines ersten bestimmten Ablaufknotenpunktes, der die genannte erste Teilgruppe von Datenknotenpunkten auf diejenigen Datenknotenpunkte begrenzt, die auf den genannten ersten bestimmten Ablaufknotenpunkt verweisen;
- g. Auswählen einer Vielzahl von zusätzlichen Teilgruppen von Datenknotenpunkten, wobei jede zusätzliche Teilgruppe Datenknotenpunkte enthält, die auf einen weiteren bestimmten Ablaufknotenpunkt verweisen, der über entsprechende zugehörige Ablaufverbindungen oder Verbindungen in der ersten genannten gerichteten azyklischen Graphik direkt oder indirekt als Quellen-Ablaufknotenpunkt mit dem genannten ersten bestimmten Ablaufknotenpunkt verbunden ist, wodurch die erste Teilgruppe von Datenknotenpunkten reduziert wird, um eine letzte Gruppe von Datenknotenpunkten zu bilden, die nur diejenigen Datenknotenpunkte in der ersten Teilgruppe enthält, für die die Ausführungen des technischen Teilprozesses, die hierdurch direkt oder indirekt dargestellt werden, die produktbeschreibenden Daten benutzt haben, welche durch einen der Datenknotenpunkte in jeder Teilgruppe aus der Vielzahl der zusätzlichen Teilgruppen von Datenknotenpunkten dargestellt werden;
- h. Zugreifen auf die durch die genannte letzte

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Teilgruppe von Datenknotenpunkten dargestellten produktbeschreibenden Daten mit Hilfe von Abbildungs-Informationen, die einzelne Datenknotenpunkte mit produktbeschreibenden Daten in Zusammenhang bringen, welche sich in einem Datenspeichersystem befinden.

2. Verfahren nach Anspruch 1, das weiterhin den folgenden Schritt umfaßt:

g'. Wählen einer Vielzahl von zweiten zusätzlichen Teilgruppen von Datenknotenpunkten, wobei jede zweite zusätzliche Teilgruppe Datenknotenpunkte enthält, die auf einen entsprechenden zweiten bestimmten Ablaufknotenpunkt verweisen, der über eine zugehörige weitere Ablaufverbindung oder Verbindungen in der genannten ersten gerichteten azyklischen Graphik direkt oder indirekt als Ziel-Ablaufknotenpunkt mit dem genannten ersten bestimmten Ablaufknotenpunkt verbunden ist, wodurch die genannte erste Teilgruppe von Datenknotenpunkten auf eine zweite letzte Gruppe von Datenknotenpunkten reduziert wird, da die genannte zweite letzte Teilgruppe von Datenknotenpunkten nur diejenigen Datenknotenpunkte in der ersten Teilgruppe enthält, für die die Ausführungen des 25 technischen Teilprozesses, die dadurch direkt oder indirekt dargestellt werden, benutzt wurden, um die produktbeschreibenden Daten zu erzeugen, die durch einen der Datenknotenpunkte in jeder zweiten zusätzlichen Teilgruppe der Datenknotenpunkte aus der Vielzahl dieser Teilgruppen dargestellt werden.

- 3. Verfahren nach Anspruch 1 oder 2, wobei jede bestimmte Datenverbindung mit genau einer Ablaufverbindung gekoppelt ist, da die produktbeschreibenden Daten, die durch jeden Endknotenpunkt der genannten Datenverbindung dargestellt werden, von einer Ausführung der Teilprozesse stammen, die den jeweiligen Endknotenpunkten der hiermit gekoppelten Ablaufverbindung entsprechen.
- 4. Verfahren nach Anspruch 1, 2 oder 3, wobei die erste gerichtete azyklische Graphik erweitert wird auf eine erweiterte gerichtete azyklische Graphik mit 45 Informationen über die Art, in der die produktbeschreibenden Daten, die durch die Ausführungen der technischen Teilprozesse erzeugt bzw. benutzt werden, in Einheiten aufgeteilt werden, und wobei die zweite gerichtete azyklische Graphik um Informationen erweitert wird, die die genannten einzelnen Dateneinheiten in einem Speichersystem auf Elemente der zweiten gerichteten azyklischen Graphik abbilden.
- 5. Verfahren nach Anspruch 4, wobei die Ablaufknotenpunkte innerhalb der erweiterten gerichteten azyklischen Graphik mit zusätzlichen Typ-Informa-

tionen versehen werden, die den Typ des technischen Prozesses darstellen, von dem sie ein Beispielfall sind, wodurch die Nutzung der Ablaufknotenpunkte in der erweiterten gerichteten azyklischen Graphik anhand der genannten Typ-Informationen geprüft werden kann.

- 6. Verfahren nach einem der Ansprüche 1 bis 5, wobei eine weitere Teilgruppe von Ablaufknotenpunkten der ersten gerichteten azyklischen Graphik mit Informationen versehen wird, die sich auf einen Ort und eine Methode zum Aufrufen von ausführbaren Programmen beziehen, die den jeweiligen Elementen der genannten Teilgruppen entsprechen, wodurch die Informationen in der ersten gerichteten azyklischen Graphik benutzt werden können, um die Ausführung der genannten ausführbaren Programme zu automatisieren und/oder zu unterstützen.
- 7. Verfahren nach einem der Ansprüche 1 bis 6, wobei ein zusätzlicher Verbindungstyp eingeführt wird, der die Ablaufknotenpunkte in der ersten gerichteten azyklischen Graphik miteinander verbindet und dadurch die nicht-obligatorische Nutzung von produktbeschreibenden Daten durch Ausführungen des technischen Teilprozesses darstellt, die dem Zielknotenpunkt des genannten Verbindungstyps entsprechen.
- Verfahren nach einem der Ansprüche 1 bis 7, wobei die erste gerichtete azyklische Graphik ein hierarchisches Modell des technischen Prozesses bildet, indem die Knotenpunkte darin, die entweder einzelne technische Teilprozesse oder Teilgraphiken von miteinander verbundenen technischen Teilprozessen darstellen, verbunden werden.
- Verfahren nach Anspruch 8, wobei die hierarchische Beschreibung der technischen Prozesse die Zugänglichkeit und Sichtbarkeit der produktbeschreibenden Daten, die durch die Ausführung von Ablaufknotenpunkten erzeugt wurden, welche zu einer bestimmten Hierarchie-Ebene gehören, auf diejenigen Benutzer des Systems begrenzt, die über geeignete Befugnisse für die genannte bestimmte Ebene verfügen.
- 10. Verfahren nach einem der Ansprüche 1 bis 9, wobei Rückkopplungs-Verbindungsmittel zu der genannten ersten gerichteten azyklischen Graphik hinzugefügt werden, wodurch die genannte erste gerichtete azyklische Graphik in eine verallgemeinerte gerichtete Graphik umgewandelt wird, die einen oder mehrere Zyklen aufweist, wodurch jede Rückkopplungsverbindung mit genau einem Quellen-Ablaufknotenpunkt und genau einem Ziel-Ablaufknotenpunkt die Tatsache darstellt, daß die durch

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eine Ausführung des genannten Ablaufknotenpunktes erzeugten produktbeschreibenden Daten optional als Eingabe für die Ausführung des genannten Ziel-Ablaufknotenpunktes benutzt werden können, wodurch die Möglichkeit geschaffen wird, die letztgenannten produktbeschreibenden Daten beliebig oft zu ändern.

Revendications

- Procédé pour organiser et accéder à des données décrivant des produits, générées et utilisées par un processus d'ingénierie comprenant de nombreux sous-processus d'ingénierie, ledit procédé comprenant les étapes visant à :
 - a. fournir un ensemble de noeuds de flux, chaque noeud de flux individuel représentant un desdits sous-processus;
 - b. effectuer au moins une exécution de noeud de flux, laquelle exécution de noeud de flux représente une exécution d'un sous-processus correspondant qui utilise et/ou génère dès lors une (des) partie(s) respective(s) desdites données décrivant des produits;
 - c. fournir un modèle de flux de données du processus d'ingénierie en reliant lesdits noeuds de flux afin de former un premier graphe acyclique orienté dont chaque liaison de flux, en connectant un noeud de flux source à un noeud de flux de destination, représente le fait que chaque exécution dudit noeud de flux de destination requiert l'utilisation partielle ou complète des données décrivant des produits, générées par l'exécution dudit noeud de flux source;
 - d. fournir un ensemble de noeuds de données, chaque noeud de données individuel faisant référence à un noeud de flux qui représente une exécution individuelle unique du noeud de flux ainsi désigné et, par conséquent, représentant également les données décrivant des produits, générées par l'exécution de noeud de flux individuel unique;
 - e. fournir un modèle des données décrivant des produits utilisées et générées par le processus d'ingénierie en reliant lesdits noeuds de données afin de former un deuxième graphe acyclique orienté dont chaque liaison de données, en connectant un noeud de données source à un noeud de données de destination, représente l'utilisation partielle ou complète des données décrivant des produits, représentées par ledit noeud de données source pour générer les données décrivant des produits représentées par ledit noeud de données de destination; f. sélectionner dans l'ensemble de noeuds de données un premier sous-ensemble de noeuds

de données en sélectionnant un premier noeud de flux particulier qui restreint ledit premier sous-ensemble de noeuds de données à ces noeuds de données qui font référence audit premier noeud de flux particulier;

g. sélectionner une pluralité de sous-ensembles auxiliaires de noeuds de données, chaque sous-ensemble auxiliaire comprenant des noeuds de données qui font référence à un autre noeud de flux de données particulier respectif, qui est relié directement ou indirectement en tant que noeud de flux source audit premier noeud de flux particulier par une ou des liaisons de flux associées respectives dans ledit premier graphe acyclique orienté, réduisant ainsi ledit premier sous-ensemble de noeuds de données afin de former un ensemble final de noeuds de données comprenant uniquement les noeuds de données dans le premier sous-ensemble pour lesquels les exécutions de sous-processus d'ingénierie représentées de la sorte directement ou indirectement ont utilisé les données décrivant des produits, représentées par un des noeuds de données dans chaque sous-ensemble auxiliaire de la pluralité de sous-ensembles auxiliaires des noeuds de

h. accéder aux données décrivant des produits représentées par ledit sous-ensemble final de noeuds de données en mettant en correspondance l'information concernant des noeuds de données individuels avec des données décrivant des produits résidant dans un système de stockage de données.

- Procédé suivant la revendication 1, comprenant, en outre, l'étape visant à :
 - q'. sélectionner une pluralité de deuxièmes sous-ensembles auxiliaires de noeuds de données, chaque deuxième sous-ensemble auxiliaire comprenant des noeuds de données qui font référence à un deuxième noeud de flux particulier respectif, qui est relié directement ou indirectement en tant que noeud de flux de destination audit premier noeud de flux particulier par une ou des autres liaisons de flux associées respectives dans ledit premier graphe acyclique orienté, réduisant ainsi ledit premier sous-ensemble de noeuds de données en un deuxième ensemble final de noeuds de données par le fait que ledit deuxième sous-ensemble final de noeuds de données comprend uniquement les noeuds de données dans le premier sousensemble pour lesquels les exécutions de sousprocessus d'ingénierie représentées de la sorte directement ou indirectement ont été utilisées pour générer les données décrivant des produits, représentées par un des noeuds de données dans chaque sous-ensemble auxiliaire de la pluralité de

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deuxièmes sous-ensembles auxiliaires de noeuds de données.

- 3. Procédé suivant la revendication 1 ou 2, dans lequel chaque liaison de données particulière est couplée à exactement une liaison de flux par le fait que les données décrivant des produits, représentées par chaque noeud terminal de ladite liaison de données proviennent d'une exécution des sousprocessus correspondant aux noeuds terminaux 10 respectifs de la liaison de flux couplée à ces dernières.
- Procédé suivant la revendication 1, 2 ou 3, dans lequel le premier graphe acyclique orienté est étendu à un graphe acyclique orienté étendu par des informations concernant la façon dont les données décrivant des produits, produites et utilisées, respectivement, par des exécutions des sous-processus d'ingénierie sont réparties physiquement en unités 20 et dans lequel le deuxième graphe acyclique orienté est étendu par des informations de mise en correspondance desdites unités individuelles de données résidant dans un système de stockage sur des éléments du deuxième graphe acyclique orienté.
- 5. Procédé suivant la revendication 4, dans lequel les noeuds de flux dans le graphe acyclique orienté étendu sont pourvus d'informations de typage supplémentaires représentant le type de sous-processus d'ingénierie dont ils constituent un exemple, permettant de la sorte de comparer l'usage des noeuds de flux dans le graphe acyclique orienté étendu auxdites informations de typage.
- 6. Procédé suivant l'une quelconque des revendications 1 à 5, dans lequel un autre sous-ensemble des noeuds de flux du premier graphe acyclique orienté comprend des informations concernant un emplacement et un procédé d'appel des programmes exécutables correspondants aux éléments respectifs dudit autre sous-ensemble, permettant de la sorte d'utiliser les informations présentes dans le premier graphe acyclique orienté pour automatiser et/ou supporter l'exécution desdits programmes exécutables.
- 7. Procédé suivant l'une quelconque des revendications 1 à 6, dans lequel un type supplémentaire de liaison est introduit pour interconnecter des noeuds 50 de flux dans le premier graphe acyclique orienté, représentant de la sorte une utilisation non prescrite des données décrivant des produits par des exécutions du sous-processus d'ingénierie correspondant au noeud de destination dudit type de liaison. 55
- 8. Procédé suivant l'une quelconque des revendications 1 à 7, dans lequel le premier graphe acyclique

- orienté constitue un modèle hiérarchique des processus d'ingénierie en reliant des noeuds dans ce graphe représentant soit des sous-processus d'ingénierie individuels, soit des sous-graphes de sous-processus d'ingénierie reliés entre eux.
- 9. Procédé suivant la revendication 8, dans lequel la description hiérarchique du processus d'ingénierie limite l'accessibilité et la visibilité des données décrivant des produits, générées par l'exécution de noeuds de flux appartenant à un niveau particulier de la hiérarchie aux utilisateurs du système ayant des privilèges appropriés pour ledit niveau particu-
- 10. Procédé suivant l'ne quelconque des revendications 1 à 9, dans lequel des moyens de liaison de retour sont ajoutés audit premier graphe acyclique orienté, transformant de la sorte ledit premier graphe acyclique orienté en un graphe orienté généralisé présentant des cycles, grâce à quoi chaque liaison de retour, avant exactement un noeud de Tiux source et exactement un noeud de flux de destination, représente le fait que les données décrivant des produits, générées par une exécution dudit noeud de flux peuvent éventuellement servir d'entrée pour l'exécution dudit noeud de flux de destination, offrant de la sorte la possibilité de modifier les dernières données décrivant des produits un nombre arbitraire de fois

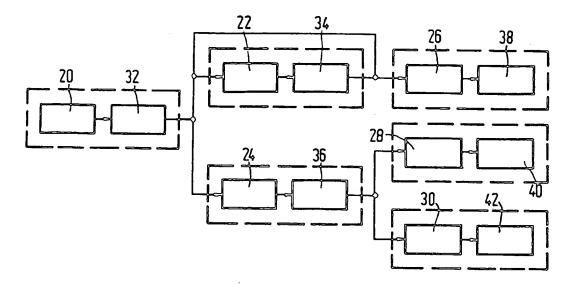


FIG.1

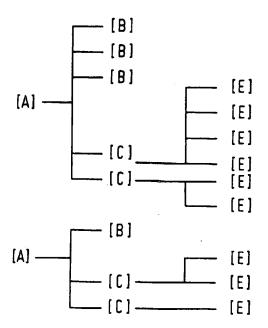


FIG. 2

